

49

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	21785
<b>Description:</b> Back Plate	<b>Part Number:</b>	D3205-3
<b>Dwg:</b> D3205 Rev. A	<b>Qty:</b>	8
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler <b>Dwg not required</b>	HJ	04.10.25	8
2	MV	Cut blanks: 2.00" x 0.250" x 2.480" long Bar (+0.030/-0.000) Material: 6061-T6 (QQ-A-200/8 or QQ-A-250/11 or QQ-A-225/8) (M6061T6B0.250x02.000) <b>Identify for D3205-3</b> Batch: M15949	Ep	04.12.10	8
3	MV	Machine D3205-3 as per Folio FA343 and Dwg D3205 <b>Identify as D3205-3</b>	gm	04.12.13	8
4	QC2	Inspect parts as they come off the CNC machine	gm	04.12.13	8
5	MV	Deburr and Tumble	gm	04.12.13	8
6	QC8	Second check	R	04.12.13	8
7	FP	Chemical conversion Coat as per QSI 005 4.1	JJ	04.12.15	8
8	FP	Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3	gm	04.12.16	8
9	QC3	Inspect Powder Coat	CD	04.12.20	8
10	ST	Identify and Stock <i>with AFIRE POINT PERMANENT MARKER with Part # Batch # THEN STOCK</i>	KCL	04.12.20	8
11	AC	Cost / part 17.12	Sgc	04.12.21	8
12	DC	Close W/O 17.12 Inspect Level 21	HJ	05.01.06	8

Rev	Date	Change	Revised By	Approved
A	04.06.09	New issue	KJ/RF	RF

**RELEASED**

RF 04.06.21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
01.12.13	10	PERMANENT CHANGE		01.12.13	N/A	<i>[Signature]</i> 01.12.13	<i>[Signature]</i> 05.01.16

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Oct 21, 2004  
03:29 pm

Work Order No : 0021785  
Project Name : D3205-3  
Project For : WK449  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3205-3  
Description : Back Plate  
Manufactured : Yes  
Amount Req'd : 2  
Amount Done : 0  
Start Date : 10-21-04  
Est Finish Date : 11-30-04  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Margin : 0.000%  
Actual Margin : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

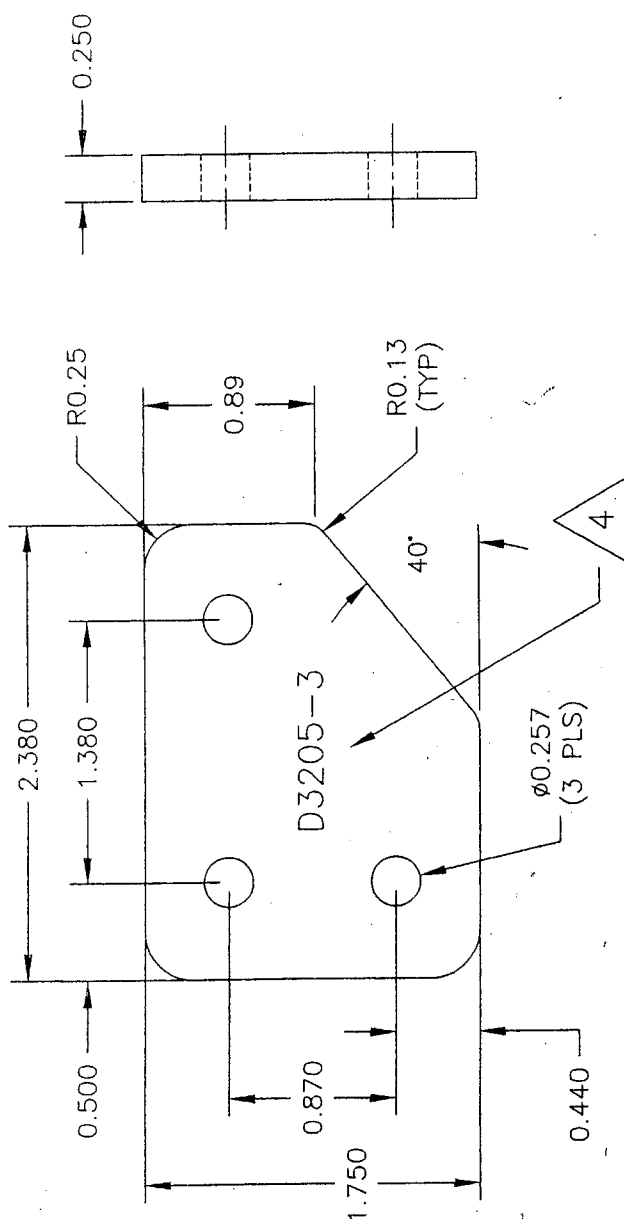
	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00



CONTROLLED COPY

DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3205	REV. A SHEET 2 OF 2
DATE 04.01.27	TITLE BRACKET		SCALE 1:1

RELEASED  
04.04.05



### D3205-3 BACK PLATE

#### NOTES:

- 1) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 2) MATERIAL: 6061-T6 (QQ-A-200/8 OR QQ-A-250/11 OR QQ-A-225/8)  
ALUMINUM BAR (M6061T6B)
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT GREY SANDTEX (REF. 4.3.5.6) PER DART QSI 005 4.3
- 4) ENGRAVE DART P/N AS SHOWN
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE INCHES

Copyright © 2004 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

